

JW-GROUP



Premium Quality Tubing

高品质不锈钢管



www.sstubing.net
www.jwgroup.cc



OFFICE AND FACTORY 车间和办公

室





MAIN ACTIVITIES 主要应用

- Car 车辆
- Marine 船舶
- Oil & Gas 石油天然气
- Heat exchanger 换热器
- Machinery, Hydraulic 机械液压
- Food, Medicine, Chemical 食品医药化工





MAIN PRODUCTS 产品类型

Material:

- Stainless steel, Duplex
- Nickel alloy, Hastelloy, Monel

钢种:

- 不锈钢, 双向钢
- 镍合金, 哈氏合金, 蒙乃尔

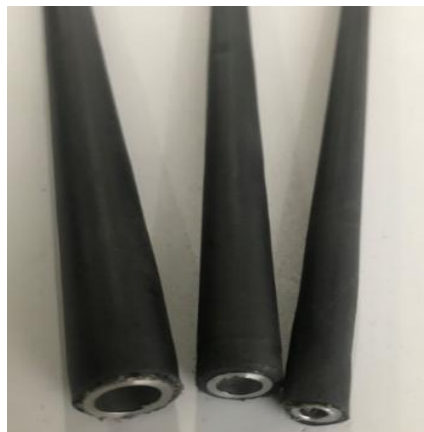




TUBING CATEGORIES 产品类型

- Seamless/welded
- Stick / coiled
- Pre-Insulated tube
- PVC coat

- 无缝管/有缝管
- 直管/盘管
- 保温管
- 包塑管





SEAMLESS COILED TUBING 盘管

- Seamless
- Surface: Bright Anneal
- Material: TP 304/304L, 316/316L
- Max length: 1000m / 150KG
- Standard : ASTM A269, EN10216-5
- OD: From 1/4" to 1"; From 3mm to 25 mm



- 无缝
- 表面: 光亮退火
- 钢种: TP 304/304L, 316/316L
- 最大长度: 1000米 / 150公斤
- 标准: ASTM A269, EN10216-5
- 外径: 从 1/4" 至 1"; 从3毫米 至 25 毫米





ADVANTAGE 产品优势

- 100% Seamless, No welded 无缝无焊接
- Surface: Bright Anneal, $Ra < 0.4 \mu m$ 光亮退火
- 100% Endoscopic inspection 内窥镜检查
- 100% Hydraulic test (max 50 Mpa) 水压检测





STAINLESS STEEL SEAMLESS COILED TUBE

化学成分 Chemical composition:

- in accordance with DIN EN 10216-5 respectively ASTM A269

机械性能 Mechanical and technical properties:

- in accordance to DIN EN 10216-5 respectively ASTM A269
- Soft annealed max. Hardness 150 HV10 Tolerance +10 points

表面质量 Model type and surface integrity:

- in accordance with 10216-5, ASTM 269
- **Surface roughness $R_a < 0.4 \mu\text{m}$**

内孔清洁度 Cleanliness of the tubes:

- bore cleanliness in accordance to DIN 8905. **The coils shall be dry, clean and free from swarf, drawn and roller marks.**

水压测试 Pressure Test:

- **100% tested at the appropriate pressure stated under water (max pressure 50Mpa).**
- All coils must be flushed and dried after pressure testing to avoid contamination.

尺寸公差 Tolerance:

- D4/T4, Diameter of ball for ball bearing check





STAINLESS STEEL COILED TUBE

盘管各类包装，根据客人要求包装 Package:

- A non adhesive label shall be affixed to each coil in accordance to DIN EN 10216-5 respectively ASTM A269 In addition each packing unit is to be labeled with the coil length (font size 20mm).
- The ends of the coil shall be sealed with end-caps, each coil has to be tied three times (no adhesive tape).
- Package will be a wooden box, paper box or roller.





WELDED COILED TUBING 焊管

- **Steel Grade**钢种:
TP 201, 304/304L, 316/316L, etc.
- **Max length**最大长度: 3000m
- **Surface**表面: Bright Anneal
- **Material**原材料: From POSCO
- **Standard**标准: ASTM A249
- **OD**外径: From 3 to 50.8mm; From 1/8" to 2"
- **Welding Mode**焊接方式: 氩弧焊和激光焊
- Argon-arc welding (TIG),
- Laser beam welding (LBW)



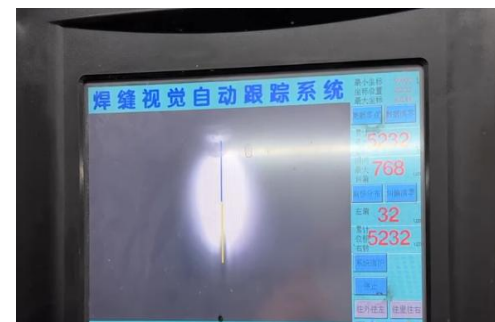


JW'S UNIQUE CRAFTSMANSHIP 独有工艺

- The weld seam is eliminated by online cold drawing
- Three times inspections
 1. Online weld line inspection and early warning system
 2. Online ET test
 3. 100% air pressure test
- The coiled tubing can be delivered under test pressure



- 焊管在线去焊缝工艺
- 三重检测
 1. 在线视觉自动检测焊缝系统
 2. 在线涡流检测
 3. 全部气压检测
- 盘管带压力交货





BA STICK TUBING 光亮管

- **Material**材料: Stainless steel (SEAMLESS / WELDED)
- **Surface**表面: BA (bright annealing) 光亮
- **Standard**标准: ASTM A269/A213/B163/B165/etc.
EN10216-5
DIN 17458
ISO 1127
NACE MR0175
- **Ra**光洁度: $\leq 0.4 \mu\text{m}$
- **OD**外径: from 1/8" to 2"
- **Tolerance**公差:
OD max +/- 0.05mm
WT max +/- 0.05mm
LONG max +/- 0.05mm





BA TUBING SPECIFICATION 技术标准

- 成分 PMI TEST 100% GOOD
- 延伸率 ELONGATION IN 50MM LONGITUDINAL
- 热处理 HEAT TREATMENT 1050°C FOR 30MIN (W.Q.)
- 表面 MEASUREMENTS & SURFACE: GOOD
- 晶间 IC ASTM A-262 PRACTICE E.NACE MR0175-MR0103
- 扩口 FLARING TESTING AS ASS. TO ASTM A1016
- 压扁 FLATTENING TESTING IS ACC. TO ASTM A1016
- 涡流 100% EDDY CURRENT TEST AS PER ASTM E426
- 水压 100% HYDROSTATIC TEST AS PER A1016/A1016M
- 喷字 MARKING: JW, MATERIAL, seamless, BA, ASTM A213, OD **MM X WT **MM HEAT NO.***
- 材料 MATERIAL ACC TO ASME SECTION II PART A 2010 EDIT
- 证书 CERTIFICATE TO EN 10204 3.1
- 公差 TOLERANCE: D4/T4





PVC COAT TUBING 复合管

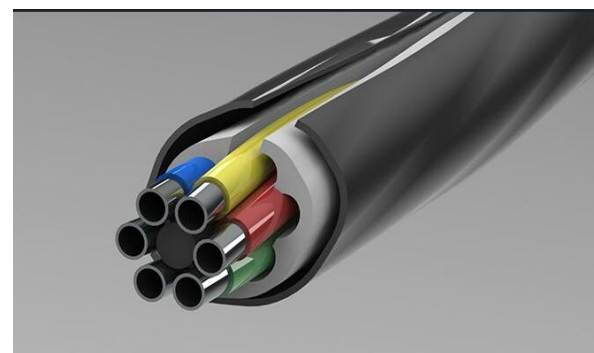
- **Material** 基材:
Stainless steel 无缝钢
- **Surface** 表面覆盖:
PVC coat, thickness 1-2mm
PVC 涂层, 厚度 1-2 毫米
- **Standard** 标准:
ASTM A269, A213 etc.





PRE INSULATED TUBING 保温管

- **Material** 基材:
Stainless steel 无缝钢
- **Surface** 表面覆盖:
PE, PVC coat 涂层
- **Standard** 标准:
ASTM A269, A213 etc.





NICKEL ALLOY, MONEL, HASTELLOY 特殊

- **Products 产品:** seamless tube, flange, fitting
无缝管、法兰、管件
- **Material 钢种:** Nickel alloy 镍合金 200, 201, 600, 601, 625, 690, 718, 800, 800H, 825, K-500, 400, C-22, C-276, C-4, B, B-2, 6Mo, etc.

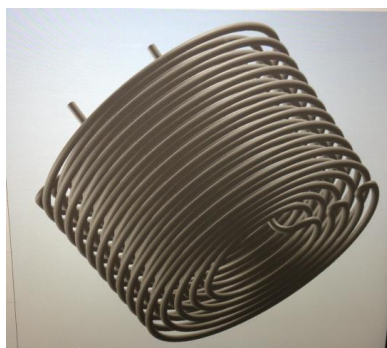




ADDITIONAL BUSINESS 附加业务

Bend Tube 钢管折弯

- JW have 4 different types of Servo CNC bending machines to provide customers with various bending services.
- 君文拥有4台不同类型的全自动伺服数控折弯机，为客户提供各种折弯服务。





CUSTOMIZED PRODUCTS 定制产品

Heat exchanger, Beer machine, Dishwasher, Water heater, etc.

换热器、啤酒机、洗碗机、热水器等





OUR CERTIFICATES 证书

Certificates obtain 证书持有:
ISO 9001, ISO 13485, ISO 14001, ISO45001





OUR CERTIFICATES 船级社证书

Certificates obtain 证书持有:
劳氏船级社 (LR) 和法国船级社 (BV) 工厂形式认可证书

可以为顾客以提供包括ABS, DNV, CCS, LR, BV等船级社产品证书。

3.2 certificate by SGS, BV, LR, TUV, DNV, CCS, ABS, etc.



Page 1 of 2
Certificate No. LB211003000A
Issue Date: 15/03/2021
Expiry Date: 14/03/2024

Steel Pipe And Tubes

Manufacturer JINGNING JINWEN TUBE CO., LTD
Address NO 88 SHENSHAN JINGNING, Liaohu, 323300, China
Type Pipes

This approval is subject to compliance with the Rules for the Manufacture, Testing and Certification of Materials. The full details of the processes and grades to which this approval applies are given on subsequent pages of this certificate.

This certificate is issued to the named manufacturer, and is valid until the expiry date specified. Lloyd's Register is to be notified of any change that may affect the validity of this certificate, and reserves the right to cancel or withdraw this certificate.



25 Fenchurch Street, London, EC3M 4BS, United Kingdom

LB Zhou
Lead Specialist to Lloyd's Register EMEA
A member of the Lloyd's Register group

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Marine & Offshore

Certificate number: SMS.W.E.1131433A.0

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www.veritar.com

RECOGNITION FOR BV MODE II SCHEME

Jiangsu Jiejing Tube Co., Ltd.
SUZHOU - CHINA

Summary of the range of the recognition which is detailed in the subsequent page(s):
MANUFACTURE of longitudinally welded stainless steel pipes - G1088

This certificate is issued to attest that Bureau Veritas Marine & Offshore has performed, at the above company's request and in compliance with the requirements of ISO 9001, a satisfactory assessment of the manufacturing facilities and associated quality procedures related to the range of the recognition.

This certificate will expire on: 18 Apr 2025

For BUREAU VERITAS:
AS BV SHANGHAI, on 25 Apr 2021,
Jennifer Zhang



This certificate remains valid until the date stated above, unless cancelled or revoked, provided the conditions indicated in the subsequent pages are complied with. The certificate holder is responsible for the maintenance of the certificate. The certificate holder is responsible for the maintenance of the certificate. The certificate holder is responsible for the maintenance of the certificate.

The electronic version is available at: <http://www.veritar.com/veritar/bv/now/Public/Recognition/iss/1131433A.0>
BV/MAE_Alt E 897 June 2017

This certificate consists of 2 page(s)





OUR EQUIPMENT 主要设备

- More than 100 sets different machines for manufacturing precision stainless steel tubes
超过100台各类设备
- cold rolling machine 轧机
- cold-drawing machine 冷拔机
- Continuous protective atmosphere heat furnace
真空光亮退火炉



OUR EQUIPMENT 生产设备



Cold-rolling Machine 轧机

**Coiled tube bright annealing
Furnace 真空盘管退火炉**





OUR EQUIPMENT 生产设备



Coil tube clean test machine
盘管内孔清洁装置

Straight tube clean test machine
直管内孔清洁装置





Our dedication for improving of pipes quality while lower production costs

will contribute our clients around the world to be more competitive on the market.

我们致力于提高管类产品质量，同时降低成本，协助我们的全球客户在市场上更具竞争力

Welcome to visit or factory, Thank You!

欢迎来人来厂参观了解，谢谢

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